



**Sophisticated Industrial Materials
Analytic Labs. Pvt. Ltd.**

AN ISO 9001 CERTIFIED, NABL ACCREDITED, MOEF & BIS RECOGNISED GOVT. APPROVED TEST HOUSE

TEST REPORT

5.10 F-01



PARTY CODE : I/UP/013
INDIA GLYCOLS LTD.

REPORT NO. : SN0804007018
REF. NO. : NS

E-1, SECTOR - 15, G.I.D.A, GORAKHPUR-273209 (U.P.)

REF. DATE : NS
DT:RECD : 04/08/2018

SAMPLE NAME : STACK EMISSION

RESULTS OF ANALYSIS					
Reference : IS 11255 & EPA					
Description	: One stack emission sample was collected by us on 03/08/2018 between 12:30 PM to 01:00 PM				
Name of Industry	: INDIA GLYCOLS LTD.				
Name of plant & Section	: Boiler section				
Emission Source Monitored	: Boiler stack				
Type of Fuel Used	: Rice husk, Slope & Coal				
Stack Identification	: Boiler stack (35 TPH) (Cheema-1)				
Normal Operating Schedule (Hrs/day)	: 24				
Location of sampling Point	: Approx. 25 Mtr. from ground level				
Type of Chimney (ACC/Metal)	: Metal				
Stack Height (Meters)					
a. From source of Emission	: -				
b. From Roof Level	: -				
c. From Ground Level	: 45				
Diameter of stack (cm)	: 280				
Sampling Duration (minutes)	: 30				
Parameters Monitored	: PM, NO _x , SO & CO				
Purpose of Monitoring	: Assessment of pollution load				
Products Manufactured	: Alcohol (RS+ENA)				
Control measures (if any)	: ESP				
Recovery of Material (if any)	: Nil				
General Sensory observations	: Normal				
Fugitive Emissions (if any)	: Nil				
Stack Temperature (°C)	: 129				
Ambient Temperature(°C)	: 39				
Average Stack Velocity (m/second)	: 8.10				
Quantity of Emission (Nm ³ /Hr)	: 133034				
S.No.	Parameters	Units	Results	Limits (Max.)	Protocols
1.	Particulate Matter	mg/Nm ³	115 (at 12% CO ₂ Corr.)	150	IS:11255 (P-1)
2.	Nitrogen Oxides (as NO _x)	mg/Nm ³	78.4	NA	IS:11255 (P-7)
3.	Sulphur Dioxide (as SO ₂)	mg/Nm ³	43.2	NA	IS:11255 (P-2)
4.	Carbon Monoxide (as CO)	mg/Nm ³	58.1	NA	IS:5182 (P-10)

Date of performance : 04/08/2018 to 09/08/2018

NA:- Not Applicable

SAMPLE COLLECTED BY US

DATE : 09/08/2018

ANALYST

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REMARKS 1. Results listed refer only to the tested sample & applicable parameters. Endorsement of products is neither inferred nor implied. Page: 1 of 1
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5.10 F-01

TEST REPORT



PARTY CODE : I/UP/013

INDIA GLYCOLS LTD.

REPORT NO. : SN0804006918

REF. NO. : NS

E-1, SECTOR - 15, G.I.D.A, GORAKHPUR-273209 (U.P.)

REF. DATE : NS

DT:RECD : 04/08/2018

SAMPLE NAME : STACK EMISSION

RESULTS OF ANALYSIS

Reference : IS 11255 & EPA

Description	: One stack emission sample was collected by us on 03/08/2018 between 10:30 AM to 11:00 AM
Name of Industry	: INDIA GLYCOLS LTD.
Name of plant & Section	: Boiler section
Emission Source Monitored	: Boiler stack
Type of Fuel Used	: Rice husk, Slope & Coal
Stack Identification	: Boiler stack (45 TPH) (Cheema-2)
Normal Operating Schedule (Hrs/day)	: 24
Location of sampling Point	: Approx. 20 Mtr. from ground level
Type of Chimney (ACC/Metal)	: ACC
Stack Height (Meters)	
a. From source of Emission	: -
b. From Roof Level	: -
c. From Ground Level	: 60
Diameter of stack (cm)	: 320
Sampling Duration (minutes)	: 30
Parameters Monitored	: PM, NO _x , SO ₂ & CO
Purpose of Monitoring	: Assessment of pollution load
Products Manufactured	: Alcohol (RS+ENA)
Control measures (if any)	: ESP
Recovery of Material (if any)	: Nil
General Sensory observations	: Normal
Fugitive Emissions (if any)	: Nil
Stack Temperature (°C)	: 124
Ambient Temperature(°C)	: 39
Average Stack Velocity (m/second)	: 7.59
Quantity of Emission (Nm ³ /Hr)	: 164869

S.No.	Parameters	Units	Results	Limits (Max.)	Protocols
1.	Particulate Matter	mg/Nm ³	64.9 (at 12% CO ₂ Corr.)	150	IS:11255 (P-1)
2.	Nitrogen Oxides (as NO _x)	mg/Nm ³	75.4	NA	IS:11255 (P-7)
3.	Sulphur Dioxide (as SO ₂)	mg/Nm ³	39.7	NA	IS:11255 (P-2)
4.	Carbon Monoxide (as CO)	mg/Nm ³	48.9	NA	IS:5182 (P-10)

Date of performance : 04/08/2018 to 09/08/2018

NA:- Not Applicable

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TEST REPORT



PARTY CODE : I/UP/013

INDIA GLYCOLS LTD.

REPORT NO. : SN0804007118

REF. NO. : NS

E-1, SECTOR - 15, G.I.D.A, GORAKHPUR-273209 (U.P.)

REF. DATE : NS

DT.RECD : 04/08/2018

SAMPLE NAME : AMBIENT AIR

RESULTS OF ANALYSIS

Reference : As Per EP Act-1986

Description : One ambient air sample was collected by us from 02/08/2018 to 03/08/2018

Name of Industry : INDIA GLYCOLS LTD.

Location of the Sampling Point : Near main gate

Date of Sampling : 02/08/2018 To 03/08/2018

Sampling started at : 10:30 AM (Dt. 02/08/2018)

Sampling completed at : 10:30 AM (Dt. 03/08/2018)

Actual time of sampling : 1440 Minutes

Flow rate of sampling : 1.25 m³ / Minute

Total volume of air sampled : 1800 m³ (For PM-10) & 24.002 (For PM-2.5)

Ambient temperature (°C) : 37

S.No.	Parameters	Units	Results	Limit (Max)	Protocols	Detection Limit
1.	Particulate Matter (as PM -10)	µg/m ³	87.4	100	IS:5182 (P-23)	NA
2.	Particulate Matter (as PM - 2.5)	µg/m ³	45.7	60	Gravimetric	NA
3.	Nitrogen Dioxides (as NO ₂)	µg/m ³	26.5	80	IS:5182 (P-6)	NA
4.	Sulphur Dioxide (as SO ₂)	µg/m ³	18.9	80	IS:5182 (P-2)	NA
5.	Carbon Monoxide (as CO) (8 hours)	mg/m ³	1.125	2.0	NDIR - Spectroscopy	NA
6.	Benzene (as C ₆ H ₆)	µg/m ³	BDL	5.0	IS:5182 (P-11)	0.05
7.	Ammonia (as NH ₃)	µg/m ³	BDL	400	Methods of Air sampling & Analysis-401	0.05
8.	Ozone (as O ₃) (8 hours)	µg/m ³	22.6	100	Methods of Air sampling & Analysis-411	NA

SAMPLE COLLECTED BY US

DATE : 09/08/2018

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REPORT NO. : SN0804007118

S.No.	Parameters	Units	Results	Limit (Max)	Protocols	Detection Limit
9.	Lead (as Pb)	$\mu\text{g}/\text{m}^3$	BDL	1.0	Methods of Air sampling & Analysis-822	0.05
10.	Arsenic (as As)	ng/m^3	BDL	6	Methods of Air sampling & Analysis-822	0.05
11.	Nickel (as Ni)	ng/m^3	BDL	20	Methods of Air sampling & Analysis-822	0.05
12.	Benzo (a) Pyrene (Bap)	ng/m^3	BDL	1.0	USEPA 8270-C	0.1

Date of performance : 04/08/2018 to 09/08/2018

BDL : Below Detection Limit

NA : Not Applicable

SAMPLE COLLECTED BY US

DATE : 09/08/2018

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TEST REPORT



PARTY CODE : IUP/013

INDIA GLYCOLS LTD.

REPORT NO. : SN0804007218

REF. NO. : NS

E-1, SECTOR - 15, G.I.D.A, GORAKHPUR-273209 (U.P.)

REF. DATE : NS

DT.RECD : 04/08/2018

SAMPLE NAME : AMBIENT AIR

RESULTS OF ANALYSIS

Reference : As Per EP Act-1986

Description : One ambient air sample was collected by us from 02/08/2018 to 03/08/2018

Name of Industry : INDIA GLYCOLS LTD.

Location of the Sampling Point : Near bottling plant

Date of Sampling : 02/08/2018 To 03/08/2018

Sampling started at : 11:00 AM (Dt. 02/08/2018)

Sampling completed at : 11:00 AM (Dt. 03/08/2018)

Actual time of sampling : 1440 Minutes

Flow rate of sampling : 1.22 m³ / Minute

Total volume of air sampled : 1756.8 m³ (For PM-10) & 24.005 m³ (For PM-2.5)

Ambient temperature (°C) : 37

S.No.	Parameters	Units	Results	Limit (Max)	Protocols	Detection Limit
1.	Particulate Matter (as PM -10)	µg/m ³	85.7	100	IS:5182 (P-23)	NA
2.	Particulate Matter (as PM - 2.5)	µg/m ³	44.2	60	Gravimetric	NA
3.	Nitrogen Dioxides (as NO2)	µg/m ³	25.0	80	IS:5182 (P-6)	NA
4.	Sulphur Dioxide (as SO2)	µg/m ³	16.5	80	IS:5182 (P-2)	NA
5.	Carbon Monoxide (as CO) (8 hours)	mg/m ³	1.113	2.0	NDIR - Spectroscopy	NA
6.	Benzene (as C6H6)	µg/m ³	BDL	5.0	IS:5182 (P-11)	0.05
7.	Ammonia (as NH3)	µg/m ³	BDL	400	Methods of Air sampling & Analysis-401	0.05
8.	Ozone (as O3) (8 hours)	µg/m ³	22.6	100	Methods of Air sampling & Analysis-411	NA

SAMPLE COLLECTED BY US

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CSMA



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S.No.	Parameters	Units	Results	Limit (Max)	Protocols	Detection Limit
9.	Lead (as Pb)	$\mu\text{g}/\text{m}^3$	BDL	1.0	Methods of Air sampling & Analysis-822	0.05
10.	Arsenic (as As)	ng/m^3	BDL	6	Methods of Air sampling & Analysis-822	0.05
11.	Nickel (as Ni)	ng/m^3	BDL	20	Methods of Air sampling & Analysis-822	0.05
12.	Benzo (a) Pyrene (Bap)	ng/m^3	BDL	1.0	USEPA 8270-C	0.1

Date of performance : 04/08/2018 to 09/08/2018

BDL : Below Detection Limit

NA : Not Applicable

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INDIA GLYCOLS LTD.

REPORT NO. : SN0804007318

REF. NO. : NS

E-1, SECTOR - 15, G.I.D.A, GORAKHPUR-273209 (U.P.)

REF. DATE : NS

DT.RECD : 04/08/2018

SAMPLE NAME : AMBIENT AIR

RESULTS OF ANALYSIS

Reference : As Per EP Act-1986

Description : One ambient air sample was collected by us from 02/08/2018 to 03/08/2018

Name of Industry : INDIA GLYCOLS LTD.

Location of the Sampling Point : Near lagoon

Date of Sampling : 02/08/2018 To 03/08/2018

Sampling started at : 11:30 AM (Dt. 02/08/2018)

Sampling completed at : 11:30 AM (Dt. 03/08/2018)

Actual time of sampling : 1440 Minutes

Flow rate of sampling : 1.25 m³ / Minute

Total volume of air sampled : 1800 m³ (For PM-10) & 24.007 m³ (For PM-2.5)

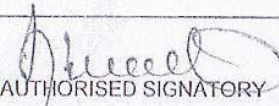
Ambient temperature (°C) : 38

S.No.	Parameters	Units	Results	Limit (Max)	Protocols	Detection Limit
1.	Particulate Matter (as PM -10)	µg/m ³	83.7	100	IS:5182 (P-23)	NA
2.	Particulate Matter (as PM - 2.5)	µg/m ³	41.5	60	Gravimetric	NA
3.	Nitrogen Dioxides (as NO ₂)	µg/m ³	23.2	80	IS:5182 (P-6)	NA
4.	Sulphur Dioxide (as SO ₂)	µg/m ³	15.9	80	IS:5182 (P-2)	NA
5.	Carbon Monoxide (as CO) (8 hours)	mg/m ³	1.063	2.0	NDIR - Spectroscopy	NA
6.	Benzene (as C ₆ H ₆)	µg/m ³	BDL	5.0	IS:5182 (P-11)	0.05
7.	Ammonia (as NH ₃)	µg/m ³	BDL	400	Methods of Air sampling & Analysis-401	0.05
8.	Ozone (as O ₃) (8 hours)	µg/m ³	21.7	100	Methods of Air sampling & Analysis-411	NA

SAMPLE COLLECTED BY US

DATE : 09/08/2018


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PARTY CODE : I/UP/013

REPORT NO. : SN0804007318

S.No.	Parameters	Units	Results	Limit (Max)	Protocols	Detection Limit
9.	Lead (as Pb)	µg/m ³	BDL	1.0	Methods of Air sampling & Analysis-822	0.05
10.	Arsenic (as As)	ng/m ³	BDL	6	Methods of Air sampling & Analysis-822	0.05
11.	Nickel (as Ni)	ng/m ³	BDL	20	Methods of Air sampling & Analysis-822	0.05
12.	Benzo (a) Pyrene (Bap)	ng/m ³	BDL	1.0	USEPA 8270-C	0.1

Date of performance : 04/08/2018 to 09/08/2018

BDL : Below Detection Limit

NA : Not Applicable

SAMPLE COLLECTED BY US

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TEST REPORT



PARTY CODE : I/UP/013

INDIA GLYCOLS LTD.

REPORT NO. : SN0804007418

REF. NO. : NS

E-1, SECTOR - 15, G.I.D.A, GORAKHPUR-273209 (U.P.)

REF. DATE : NS

DT.RECD : 04/08/2018

SAMPLE NAME : AMBIENT AIR

RESULTS OF ANALYSIS

Reference : As Per EP Act-1986

Description : One ambient air sample was collected by us from 02/08/2018 to 03/08/2018

Name of Industry : INDIA GLYCOLS LTD.

Location of the Sampling Point : Near Molasses tank

Date of Sampling : 02/08/2018 To 03/08/2018

Sampling started at : 12:00 PM (Dt. 02/08/2018)

Sampling completed at : 12:00 PM (Dt. 03/08/2018)

Actual time of sampling : 1440 Minutes

Flow rate of sampling : 1.20 m³ / Minute

Total volume of air sampled : 1728 m³ (For PM-10) & 24.002 m³ (For PM-2.5)

Ambient temperature (°C) : 38

S.No.	Parameters	Units	Results	Limit (Max)	Protocols	Detection Limit
1.	Particulate Matter (as PM -10)	µg/m ³	90.7	100	IS:5182 (P-23)	NA
2.	Particulate Matter (as PM - 2.5)	µg/m ³	47.2	60	Gravimetric	NA
3.	Nitrogen Dioxides (as NO ₂)	µg/m ³	28.4	80	IS:5182 (P-6)	NA
4.	Sulphur Dioxide (as SO ₂)	µg/m ³	18.6	80	IS:5182 (P-2)	NA
5.	Carbon Monoxide (as CO) (8 hours)	mg/m ³	1.225	2.0	NDIR - Spectroscopy	NA
6.	Benzene (as C ₆ H ₆)	µg/m ³	BDL	5.0	IS:5182 (P-11)	0.05
7.	Ammonia (as NH ₃)	µg/m ³	BDL	400	Methods of Air sampling & Analysis-401	0.05
8.	Ozone (as O ₃) (8 hours)	µg/m ³	23.7	100	Methods of Air sampling & Analysis-411	NA

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S.No.	Parameters	Units	Results	Limit (Max)	Protocols	Detection Limit
9.	Lead (as Pb)	$\mu\text{g}/\text{m}^3$	BDL	1.0	Methods of Air sampling & Analysis-822	0.05
10.	Arsenic (as As)	ng/m^3	BDL	6	Methods of Air sampling & Analysis-822	0.05
11.	Nickel (as Ni)	ng/m^3	BDL	20	Methods of Air sampling & Analysis-822	0.05
12.	Benzo (a) Pyrene (Bap)	ng/m^3	BDL	1.0	USEPA 8270-C	0.1

Date of performance : 04/08/2018 to 09/08/2018

BDL : Below Detection Limit

NA : Not Applicable

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